

Garant

Steel boring bar A.. SVJBL 142°, for indexable inserts VB.., left-hand, Shank Ø / insert size: 25/16mm


Order data

Order number	261125 25/16
GTIN	4045197778413
Item class	21T

Technical description

ISO code toolholder	A25R SVJBR/L16
Insert size	16 mm
Pack of insert screws	269028 8
Setting angle κ	142 degrees
Centre offset L_3	4.6 mm
Head length L_1	44 mm
Neck width L_4	16.5 mm
Overall length L	200 mm
suitable indexable insert	VB.. 1604..
Minimum pre-drill $\varnothing D_{\min}$	28 mm
Clamping height L_2	24 mm
Shank $\varnothing D_s$	25 mm
Standard	Works standard
Application type	left-hand
Boring depth up to	3xD
Through-coolant	yes

Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Set of insert screws Type 17	269028 17
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP